



Dart Aerospace Ltd.
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RBT18565
Job Sheet 189420



Part No: RBT18565

Job Qty: 2 pcs

Part Name: Engine Bell Mouth Ratchet



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/24/19

Job Tracking No:

Due Date: 2/28/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT18565 Rev.0 IPP Rev. A 19.01.21 New issue DP Verify DD

Ship Via:

Bill of Materials



Dart Aerospace Ltd.
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Container No: S162975



Part: RBT18565

Job No: 189420

Serial No/Batch: S162975

Revision: C

Inspector:

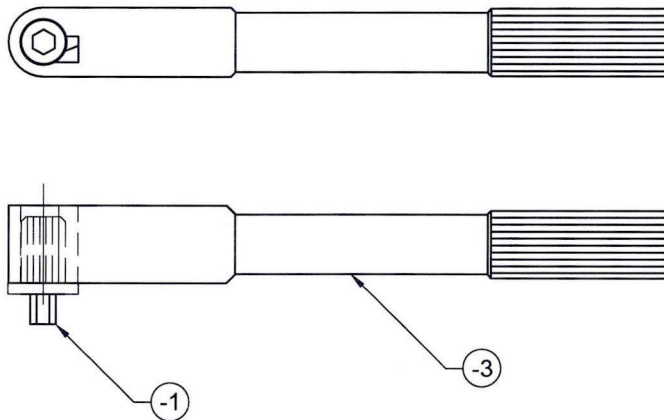
Exp Date:

Instructions:

Date: 03/15/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	2/28/19	0.00	0.13	Small Fab - 1		MLL	
						Small Fab - 2			
						Small Fab - 3			
						Small Fab - 4			
						Small Fab - 5			
						Small Fab - 6			
						Small Fab - 7			
110	QC 5	2 pcs	2/28/19	0.00	0.00	QC 5 - 10		DAS 40 9-89	
						QC 5 - 12			
						QC 5 - 17			
						QC 5 - 18			
						QC 5 - 19			
						QC 5 - 22			
						QC 5 - 24			
						QC 5 - 3			
						QC 5 - 38			
						QC 5 - 42			
						QC 5 - 43			
						QC 5 - 49			
						QC 5 - 51			
						QC 5 - 58			
						QC 5 - 68			
						QC 5 - 9			
						QC 5 - 50			
120	Packaging 3-1 - Stock - B4B	2 pcs	2/28/19	0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89	
						Packaging 3 - 2 - B4B			
						Packaging 3 - 3 - B4B			
						Packaging 3 - 4 - B4B			
						Packaging 3 - 5 - B4B			
						Packaging 3 - 6 - B4B			
						Packaging 3 - 7 - B4B			
						Packaging 3 - 8 - B4B			
						Packaging 3 - 9 - B4B			
						Packaging 3 - 10 - B4B			
130	QC 21 - FG	2 pcs	2/28/19	0.00	0.00	QC 21 - FG - 21		DAS 21 9-89	
Part Op 100 - Assemble/Pick as per DWG. Descriptions:									
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
05045174	Mini Tatchet, 3-3/4"	2 Ea (1 ea)	100-Small Fab - 1	3152078					
RBT18565-1	Hex Bit	4 pcs (2 ea)	100-Small Fab - 1	3156407					
Job Allocations									
Operation	Component Part	Required	Inventory	Allocated					
100-Small Fab - 1	05045174	2	0	0					
	RBT18565-1	4	0	0					
Part Specifications									
Specifications could not be found.									

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 189420 M05
1901-24

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg
			-1	2	HEX BIT		9/64in HEX BIT MSC #05045315 (NEEDS MODIFIED)	2
		B/O	-3	1	MINI RATCHET		3-3/4in L MSC #05045174	1
	ASSY							

 RED BARN MACHINE			
TITLE EMBELLISHMENT BELL MOUTH RATCHET			
DWG. NO. RBT18565			REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: CLOUGH	
TOLERANCES ON:		APPROVED <i>D Weil</i>	
DECIMALS	METRIC REF.	HEAT	
.XXX ± .005	XXmm ± .1mm	TREAT	
.XX ± .01	FRACTIONS ± 1/32	FINISH	
.X ± .1	ANGLES ± .5°	SPEC	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PER 1/8 R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		BELL 206L	
SCALE	N.T.S.	DATE	9-13-11
		SHEET	1 of 2

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					